

The TRIUMPH Corporation

SERVICE BULLETIN

December 20, 1962

No. 62/15

TO ALL EASTERN TRIUMPH DEALERS:

Re: Service Notes on the 1963 "C" Range T100S/R 500cc Twin Model

Rubber Mounted Handlebars. If your customer would like this new feature (standard on 1963 "B" Range Twins), you can order a kit of parts, #CD306, list price \$15.66-B, which includes a new top lug with bonded rubber mounts, special eyebolts, etc., for use with original handlebars. We hope to be able to deliver this kit by February.

Some T100/S models have an interference between handlebars and gas tank cap when the forks are swung to the right. This can be corrected by adding to the length of the R.H. fork stop nut, H1335. By using the rubber mounted handlebar kit, CD306, the handlebars will be moved ahead of the steering damper. This eliminates a possible interference.

Rear Panels. For those who wish to remove the rear panels we will be able to offer at a later date a new battery cover that provides a mounting for the lighting and ignition switches. This part is F5559. At the present time it is being developed by the factory and we hope it will be available by early spring. In the meantime, if the panels are removed we suggest making a simple switch bracket of sheet metal as per sketch on the back of this bulletin.

Accessories. We have developed a new set of saddlebag mounting brackets that are much easier to install and make use of the new tubular rear fender support. The CD279 Economy Saddlebags are ideal for 1963 T100S/R model and we suggest that you order a new set of brackets, Part #CDL72/CS63.

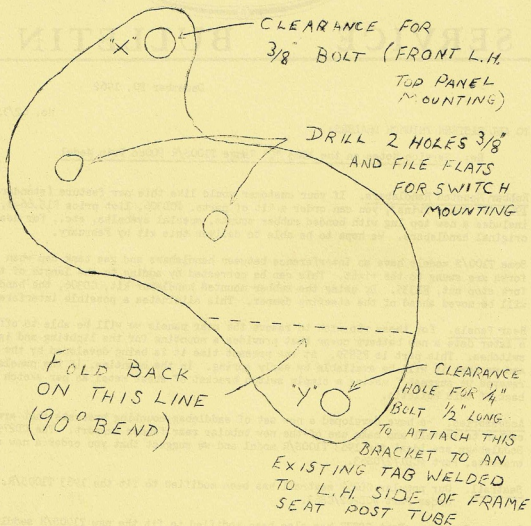
Seatrail. Our popular CD262 seatrail has been modified to fit the 1963 T100S/R. Order Part #CD262/CS63.

Luggage Carrier. Part CD277 has also been modified to fit the new T100S/R saddlebag brackets. Order Part #CD277/CS63.

The above three new accessories will be included in the accessory kits and delivery should commence within three weeks. Remember, you save money by ordering accessories as a group.

Electrics. The attached service bulletin, Index No.62/14, shows wiring by color code and connections. We have shown a new wire, white with green tracer, on this chart. It connects the #4 light switch terminal with the white/green tracer alternator lead. This wire was not fitted to the first shipment of T100S/R models. We are now sending this wire (CD308) to each dealer who has received one of these early models. When you install the wire, make sure that you insert the special terminal end in the proper (#4) switch position. Once inserted in the switch block, it cannot be removed.

T20 Road Cub. A similar "jumper wire" can be fitted to the 1963 Road Cub to reduce battery charge rate during daytime running.



CUT ABOVE SHAPE FROM FLAT STOCK APPROX. .040" - .060" THICKNESS AND BEND AS SHOWN. THIS BRACKET WILL SUPPORT BOTH LIGHT AND IGNITION SWITCHES OF 1963 T100S/R AFTER REMOVING PANELS. HOLE "X" FITS FRAME BOLT AT TOP FRONT L.H. PANEL MOUNTING. HOLE "Y" IS FOR A SHORT 1/4" BOLT TO FASTEN BOTTOM OF SWITCH BRACKET TO A TAB WELDED TO L.H. SIDE OF SEAT-POST TUBE.